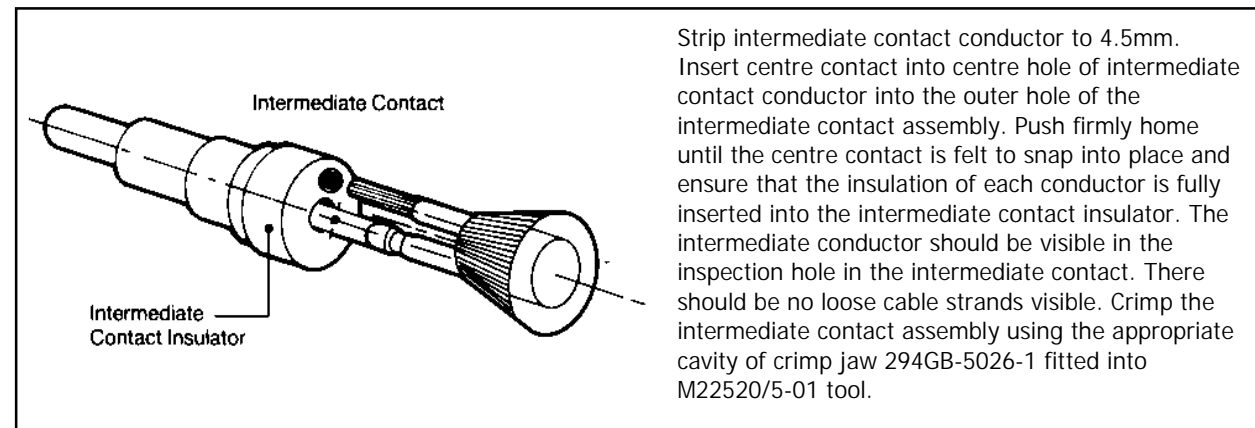
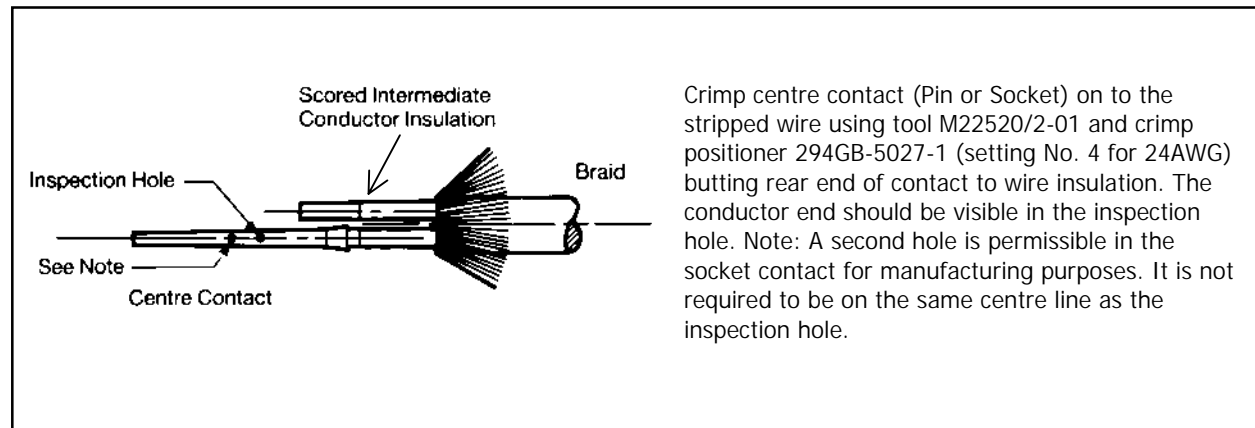
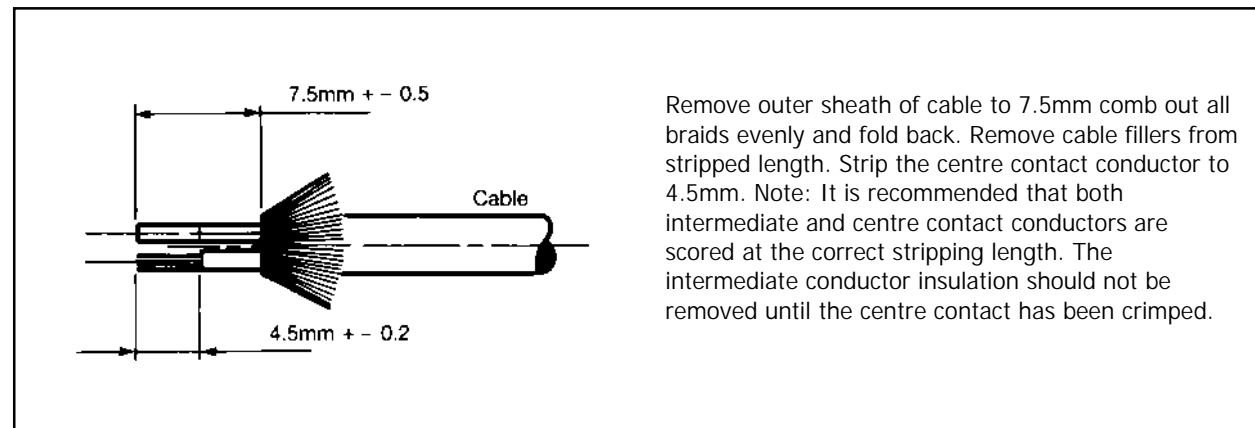
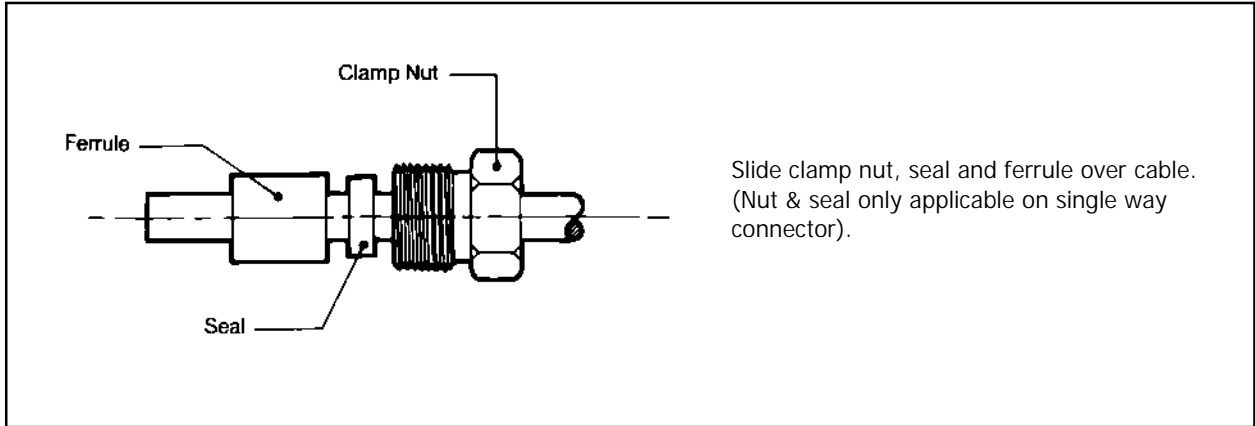
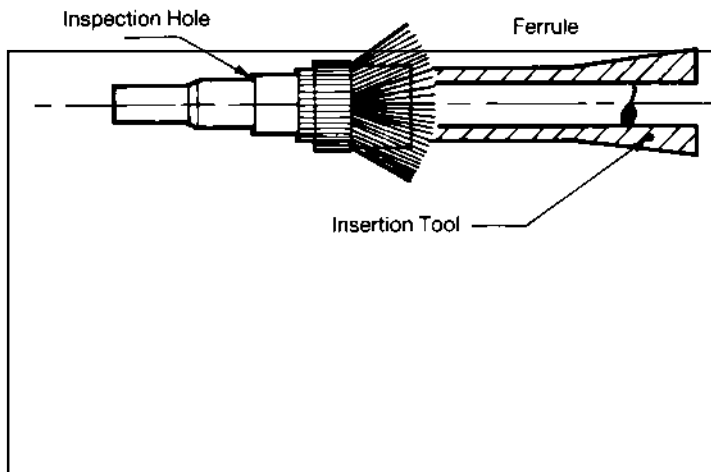
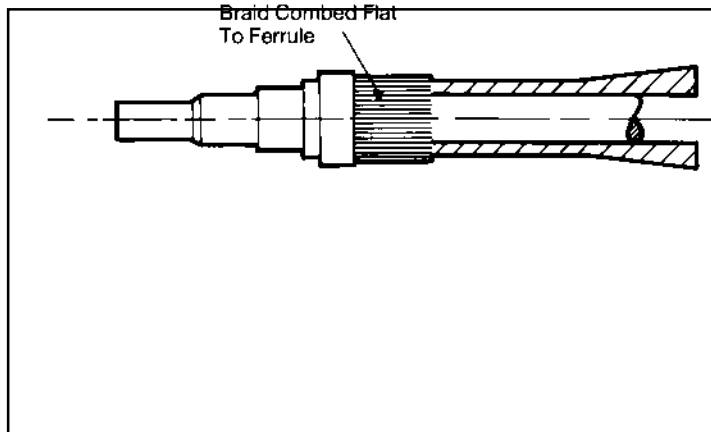


Size #10 Data Bus Contact Assembly Instructions

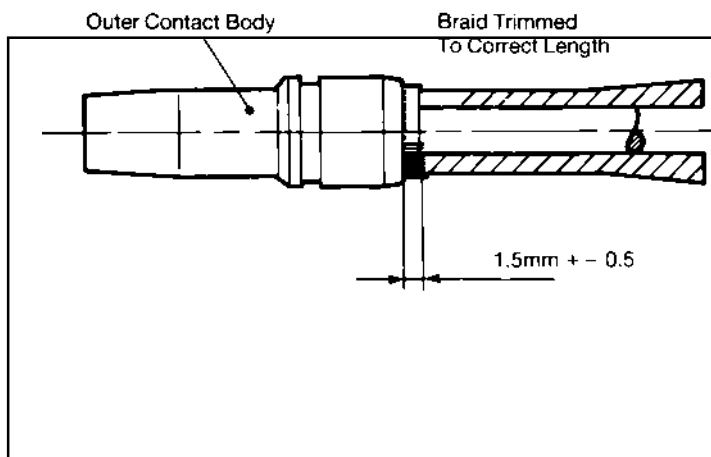




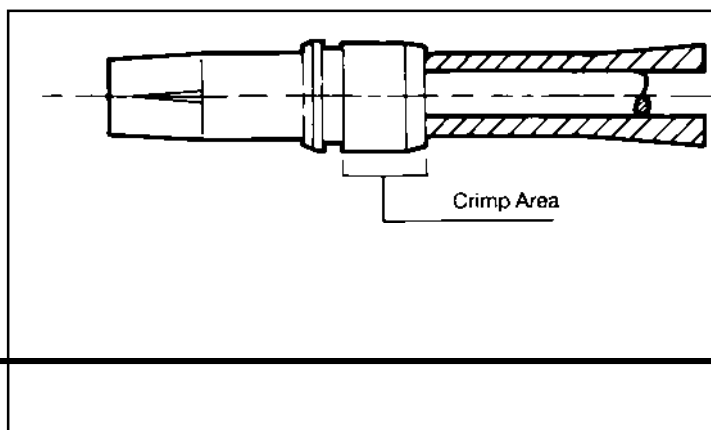
Slide the ferrule forward under the braid to trap the braid against the rear of the intermediate contact insulator, for all succeeding operations keep the ferrule firmly against the rear of the insulator using insertion tool (294GB-5028).



Comb the braid back evenly and flatten it onto the ferrule.



Slide the outer contact body over the intermediate contact assembly and ferrule until approximately 1.5 mm of the ferrule is visible. Trim off the excess braid using the rear of the outer contact body as a guide. Ensure that there are no loose braid clippings at the rear of the ferrule.



Place the outer contact body into the hexagonal cavity of the crimp jaws (294GB-5026-1). Slide the intermediate contact assembly and ferrule fully into the outer body using the insertion tool. The rear of the ferrule should be -0.5 or ± 0.5 mm to the rear of the outer contact body when fully inserted. Complete the hexagonal crimp.